

Workpiece	P	Steel					M	Stainless steel				K	Cast iron				N	Nonferrous			S	HRSA				H	Hardened		
	ISO	P01	P10	P20	P30	P40	P50	M10	M20	M30	M40	K01	K10	K20	K30	N10	N20	N30	S01	S10	S20	S30	H01	H10	H20				
Coated carbide		KC1115					KP2120															KP2115							
		KC1120					KP2130				KC3110											KP2135							
		KC1125					KP2135				KC3120											KKX							
		KC1130					KKX				KC3130																		
		KC1135																											
		KTX																											
Cermet		KTN40									KTN40																		
		KTN50																											
		KTN60																											
cBN / PCD											KBN10				KPD10							KBN210							
											KBN20											KBN250							
Uncoated carbide											KW12				H01							KW12							
											H01																		
											KW20																		
											H10																		